

Luxury Thermal Aluminum Windows and Doors

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Ultimate Design Flexibility

The narrow sightlines of our thermal aluminum products allow them to be used in a variety of architectural styles to effortlessly express your vision for the space. From our T225 windows and swinging doors to our sliding, pivot and multi-fold doors, Arcadia Custom is the clear choice whether you're looking for a clean, contemporary **Modern Look** or traditional **Steel Look** design.





Steel Look



Modern Look











T225 Window & Door Series

Enhancing the beauty of American homes since 1947, our high quality thermally broken T225 windows and doors, with isobar construction and narrow 2 ¼" frame depth, have the unique ability to mull all the components to each other with the narrowest of sightlines to create seamless window and door walls of glass. Our T225 products allow for either **Modern Look** or **Steel Look** designs.

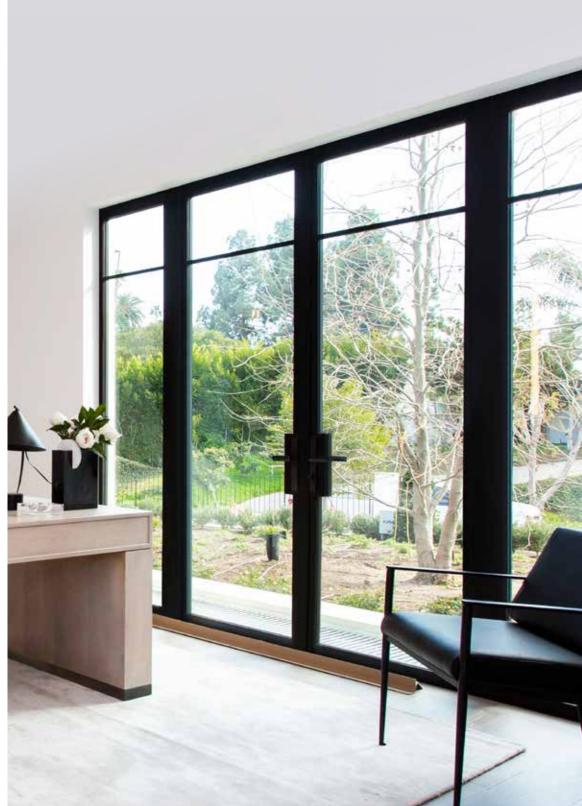
Superior Performance

Our T225 windows and doors are expertly engineered for thermal performance to meet demand for improved energy efficiency. We offer a wide variety of sizes, high performance glass options and configurations, all of which are NFRC tested with low U-value ratings for reduced energy consumption.

Shorter Lead-times, Efficiency & Value

Production lead-times for our T225 windows and doors are shorter than real steel lead-times, and we glaze our products to reduce handling and installation time. Like real steel products, our T225 products are completely customizable; plus there's a price advantage over real steel windows and doors. For value engineered jobs, we can effectively combine our T225 Thermal Aluminum products with our wide patented offering of Thermal Steel products, allowing for a truly transformative degree of design flexibility.









The True Steel Alternative Option

Streamlined and refined with detailed fit and finish, our Steel Look products are nearly indistinguishable from real steel products. They retain many of the features and aesthetics of the classic original steel products: our 13/16" beveled muntin SDL that simulates the look of original putty-glazed windows, glass stop on the exterior, flat stop and SDL on the interior - the same as a real steel window, and the addition of a lock box on swinging doors, synonymous with traditional steel doors.



T225 Windows

Our T225 **Modern Look** or **Steel Look** windows are offered as fixed, casements, awnings and hopper configurations. Windows can be mulled to create long runs of fixed glazing which transition effortlessly into our T225 Doors.

Frame Depth: 2 ¼"
High Performance Glass:
1" dual-glazed, Low-E glass





Fixed



Size Up to 5' wide, 10' tall

Thermally Broken:

Frames designed for improved energy performance.





Size

Casement sash up to 3' wide, 6' tall

Thermally Broken

Sashes and frames made with in-house Isobar technology for improved energy performance. Fixed units can be expanded simply by utilizing a wider Isobar to increase the glass thickness from 1" O.A. to 1 1/4" O.A.

Operation / Configuration

Crank-out or push-out operation options; available as single, double, triple, or multiple operating sashes; matching transoms available.

Hardware

Roto crank with butt hinges and multipoint casement lock.

Awning/Hopper



Size

Sash up to 6' wide, 3' tall

Available as single, double, triple or multiple operating sashes; matching transoms available. No project in windows, no inside glazed option.

Thermally Broken

Sashes and frames for improved energy performance.

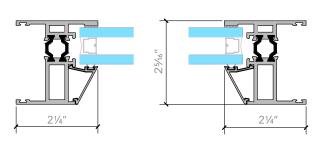
Hardware

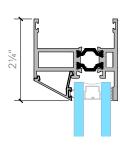
Awning: roto operated on butt hinges with a dual arm operator and multipoint locks, or as a push out on 4 bar friction hinges and locking cam handles. Hopper: Pull in operation with 4 bar friction hinges and inswing cam handles; for units mounted above doors or clearstory windows up high an option with ring cam handles or snap locks operated with a pole.

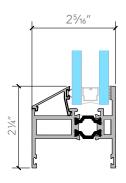


$T225\ Window\ Details\ \textit{(Beveled or Square\ Glass\ Stop\ Options\ are\ Available)}$

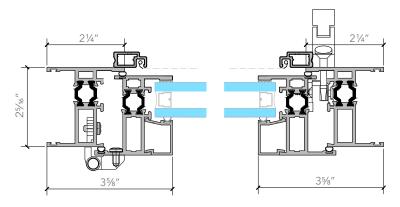
Fixed Long equal leg frame shown

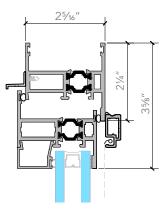


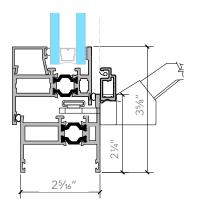




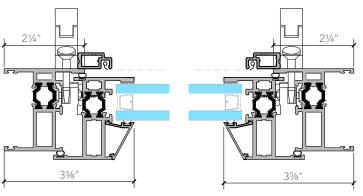
Casement Shown with optional screen, multipoint and roto crank hardware

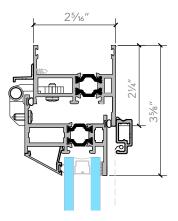


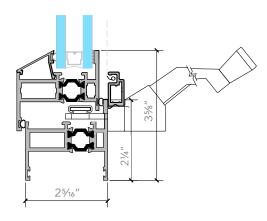




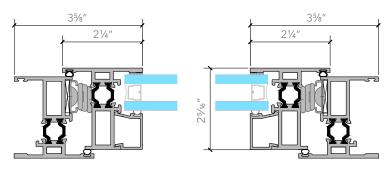
Awning Shown with optional screen, multipoint and roto crank hardware

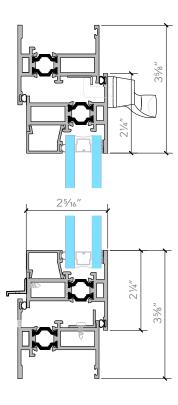


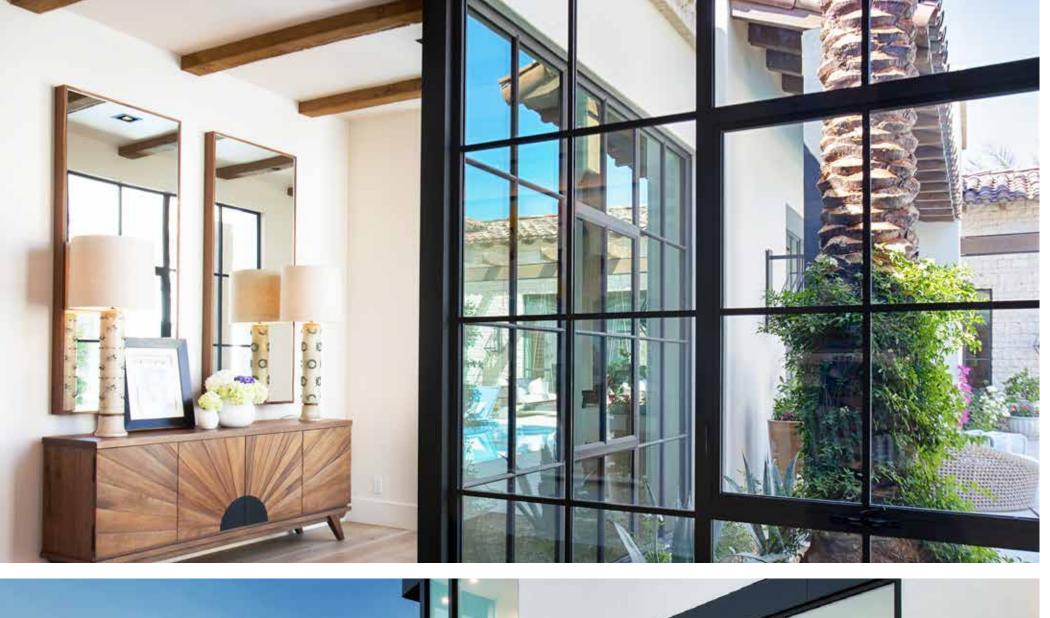




Hopper Shown with friction hinges and cam handle, pull in operation.











T225 Swing Doors

Size

Single door panel sizes up to 3'6" wide, 9' tall or 3' wide, 10' tall.

Hardware

3-point latch lock, throws shoot bolts top and bottom when the lever is raised, locks with key from the exterior and thumb turn interior.

Weather Tightness

Double weather stripped for maximum air and water resistance.

Configurations

Inswing or outswing, single or pairs, with sidelite and transom options.



T225 Swing Door Configuration Options



SINGLE



PAIR



SINGLE MULLED SIDELIGHTS



PAIR
MULLED SIDELIGHTS
& TRANSOM

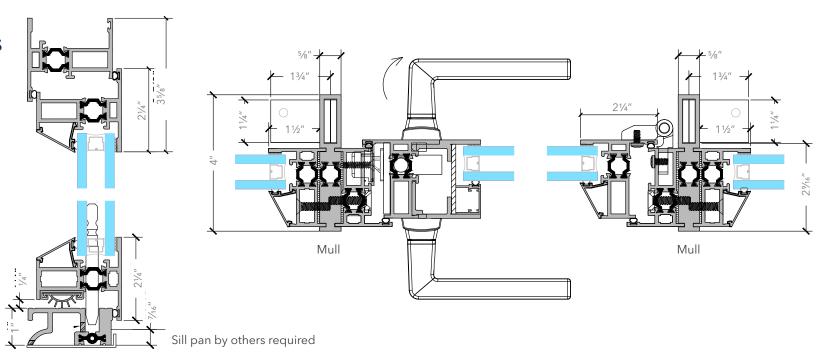




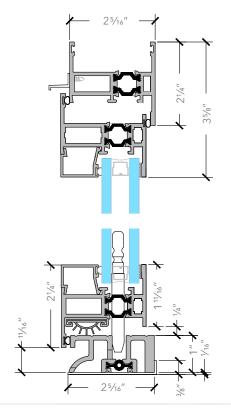
T225 Door Details

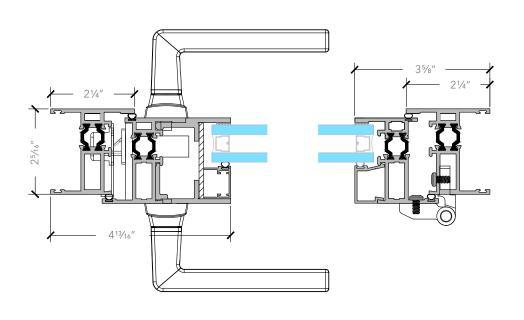
(Beveled or Square Glass Stop Options are Available)

Inswing Single Door

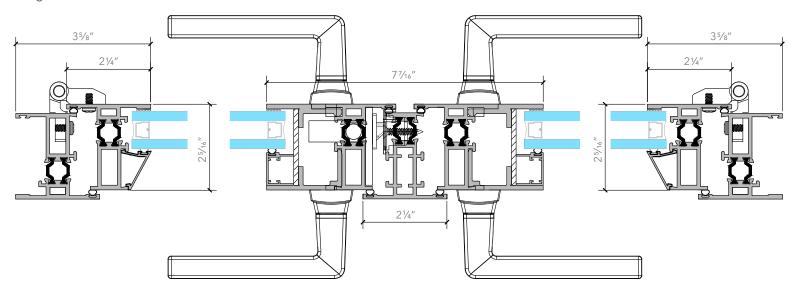


Outswing Single Door

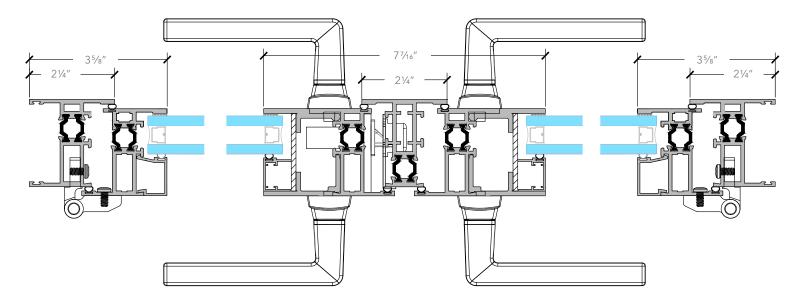


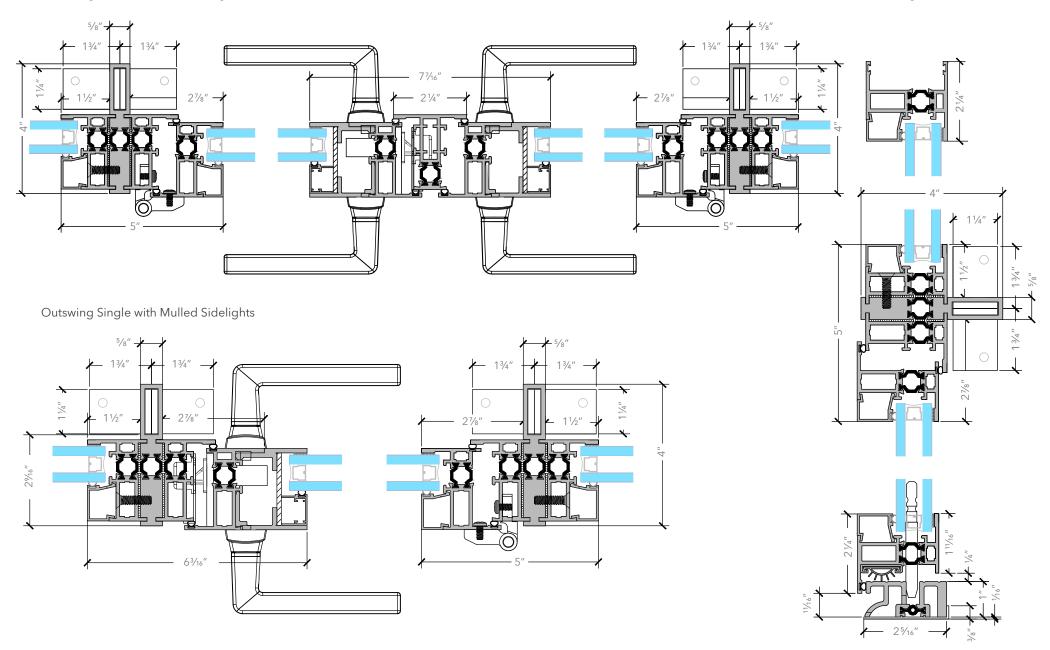


Inswing Pair

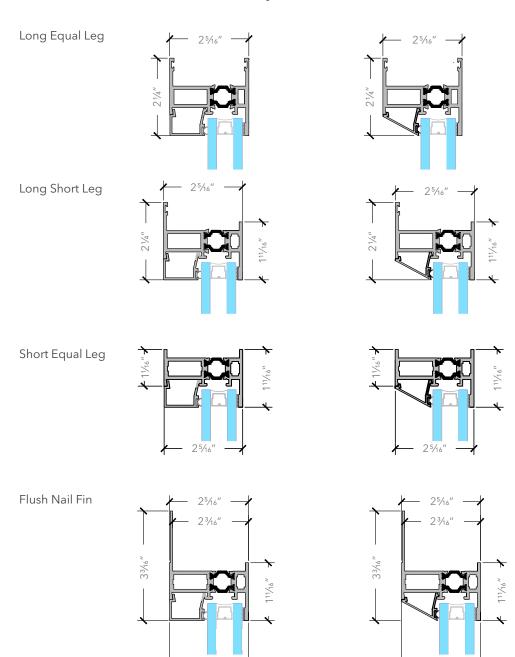


Outswing Pair



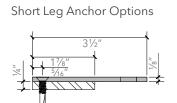


T225 Perimeter Frame Options



— 2⁵∕16″ —

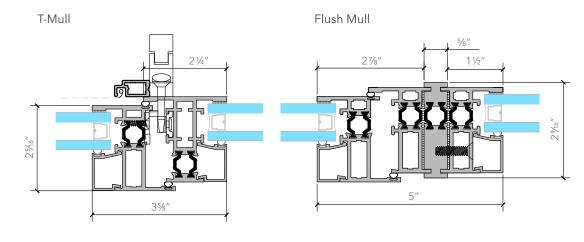




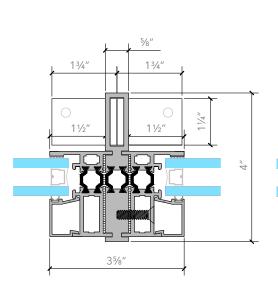
10-16 x 1/8" Self Drilling Screw

T225 Mulling Options

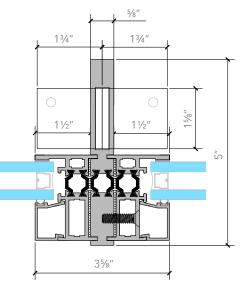
Windows can be mulled to create long runs of fixed glazing which transition effortlessly into our T225 French Doors.



4" Structural Mull



5" Structural Mull











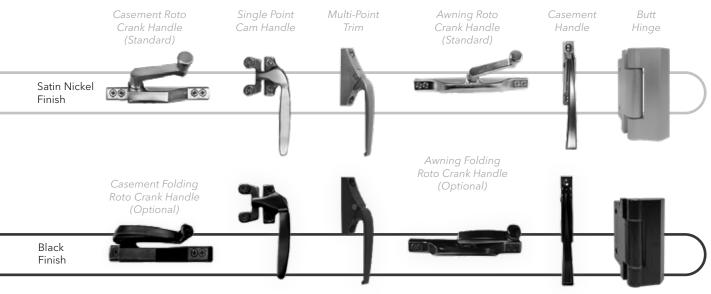




T225 Door Hardware Options

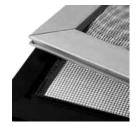


T225 Window Hardware Options





Concealed Friction Hinge Stainless Steel Finish (Max 15 sq ft)



Window Screen Options

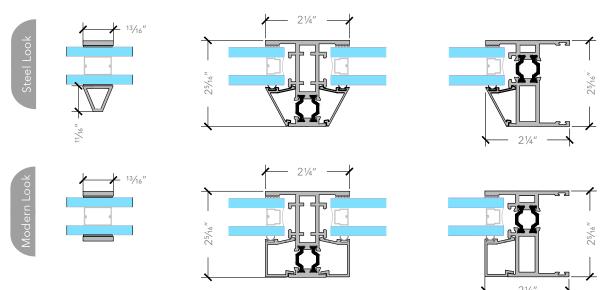


Screen





Glass Stop, SDL and TDL Muntin Options





3500T & 4000T Sliding Doors

Arcadia Custom Sliding Doors bring the beauty of external landscapes into the home while keeping extreme temperatures and harsh elements of any season at bay.

More Design Flexibility

The ultimate balance of style and utility

The 3500T is a luxury conventional sliding door with premium quality, elite precision bearing with tandem wheels for easy operational glide. The 3500T is a multifaceted option for any residential projects where exterior or interior sliding doors inhabit. All Arcadia Custom products can be manufactured with simulated divided lites (SDL) for a **Steel Look**, or without for a **Modern Look** design.

Inviting natural light in, with expanded views

Available in an unlimited number of door panels, the 4000T Multi-Slide Door is the best way to create an indoor/outdoor space. The sleek, unobtrusive design allows you to completely open up parts of your home to outdoor living spaces in a seamless fashion. This system is available in both pocketing and corner configurations allowing for a truly transformative degree of design flexibility.

Superior Performance

Our 3500T and 4000T doors are expert engineered for thermal performance to meet demand for improved energy efficiency. We offer a wide variety of sizes, high performance glass options and configurations, all of which are NFRC tested with low U-value ratings for reduced energy consumption.

Efficiency, Quality & Value

Arcadia Custom anodizes and paints in house for reduced handling, and control of finishing quality and costs. We also glaze all of our sliding products to reduce handling and installation time.





3500T Specifications

Size

Individual door panel sizes up to 6' wide, 12' tall, with individual glass not to exceed 70 sq. ft. if Cardinal Glass (50 sq. ft. if Guardian Glass).

Thermally Broken

Door panels and frames are thermally broken for improved energy performance.

High Performance Glass

1" dual-glazed, Low-E glass, see Technical Specifications for NFRC Chart

Frame Depth

4 3/4"

Hardware

Stainless steel mortise lock with 3" diameter marine-grade, stainless steel precision bearing rollers.

Track

Marine-grade, non-corrosive stainless steel for optimum EZ-gliding performance.

Additional Options

Floor Track Sill

4 3/4" x 1 7/8"

Screens

2 ½" x 1 aluminum sliding screen door, assembled with stainless steel components, available with a charcoal insect mesh or invisivue screen mesh.

Jamb Type

Block Frame or Nail Fin

High Load Interlock

This option is recommended on doors over 8' tall, or exceeding 50 sq. ft., for additional wind load requirements and increased structural integrity; see technical specifications.

Configurations Available as OX, OXO, & OXXO configurations



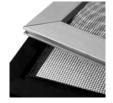




Additional Options



4 3/4" x 1 7/8" Floor Track Sill



2 1/2" x 1" Aluminum Sliding Screen Door

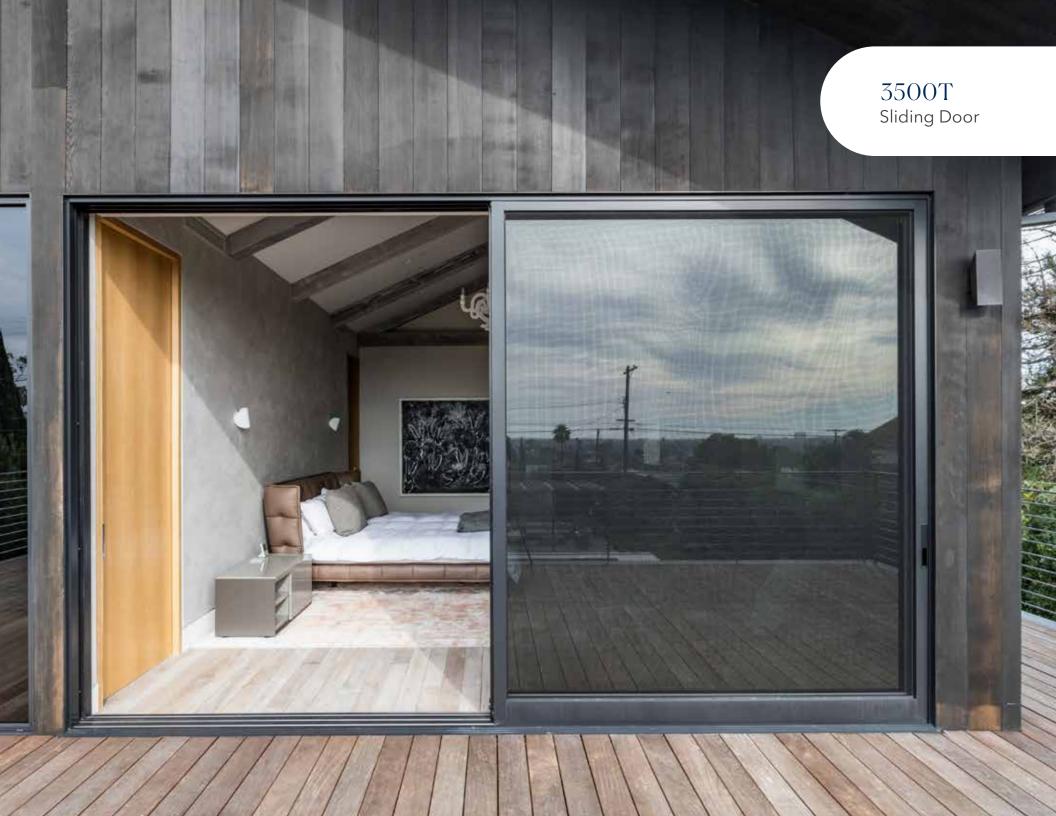


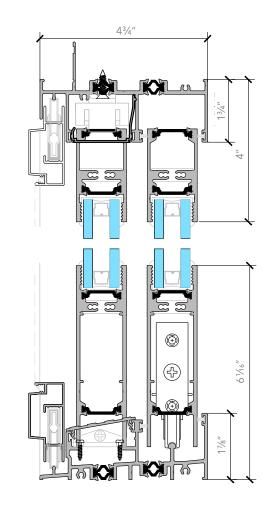
Block Frame Nail Fin Jamb Type

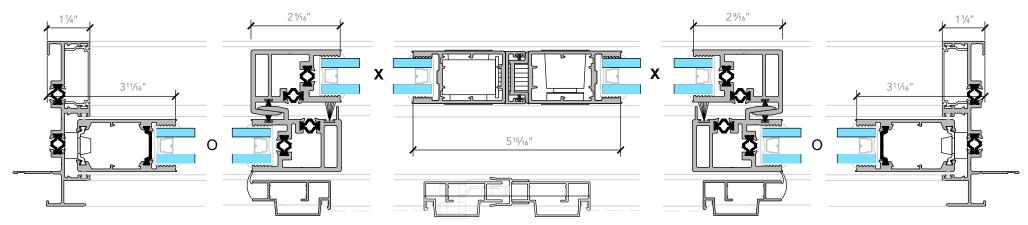


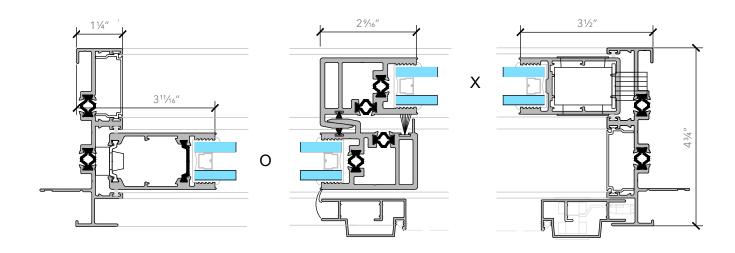
High Load Interlocker



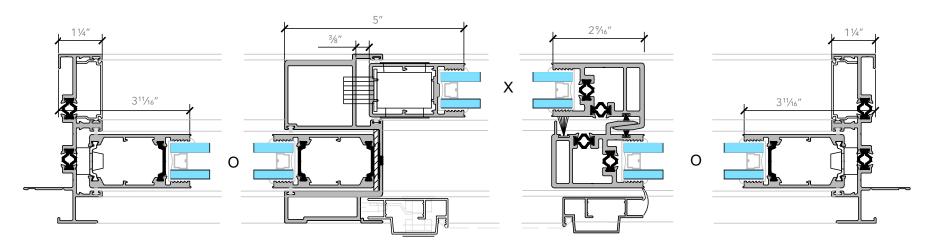








3500T OXO Slider



4000T Specifications

Size

Individual door panel sizes up to 6' wide, 12' tall, with individual glass not to exceed 70 sq. ft. if Cardinal Glass (50 sq. ft. if Guardian Glass).

Thermally Broken

Door panels and frames are thermally broken for improved energy performance.

High Performance Glass

1" dual-glazed, Low-E glass

Frame Depth

2" per wide per panel

Hardware

Stainless steel mortise lock with 3" diameter marine- grade, stainless steel precision bearing rollers.

Track

Marine-grade, non-corrosive stainless steel for optimum EZ-gliding performance.

Configurations

Multi-Slide Doors can be configured as a standard wall jamb or pocket sliding door system with almost any number of sliding door panels. They can also be configured as a 90 degree corner door configuration. For other configurations please contact us.

Additional Options

Floor Track Sills

A variety of sills are available. Refer to page 30 of this brochure or contact us.

Screens

Heavy duty screen is built using the same stiles, rails and hardware as all other 4000T sliding panels utilizing a screen insert that receives a charcoal insect mesh or Invisivue screen mesh.

Jamb Type

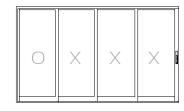
Block Frame or Nail Fin

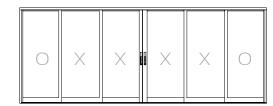
High Load Interlock

This option is recommended on doors over 8' tall, or exceeding 50 sq. ft., for additional wind load requirements and increased structural integrity; see technical specifications.

Sample Configurations. Others are available.

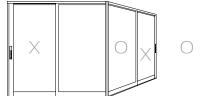
Wall-to-Wall Jamb | Standard





Additional Options

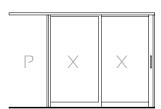
Corner

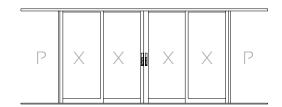






Pocket

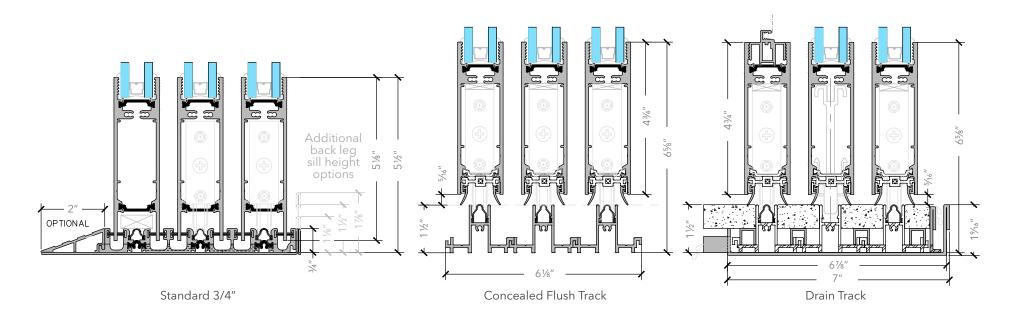




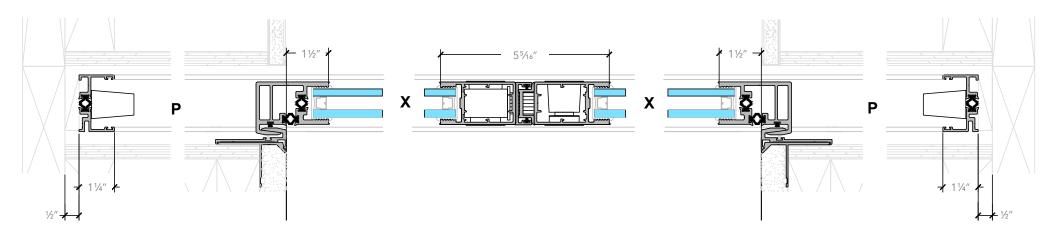




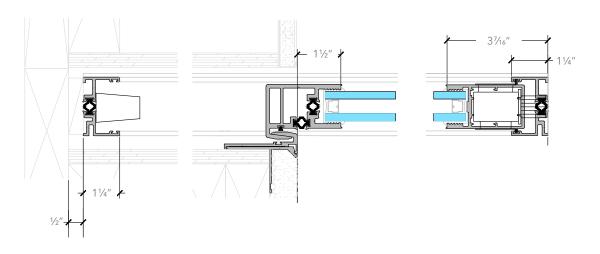


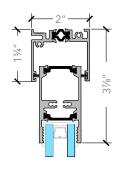


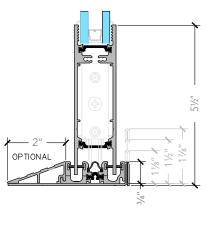
4000T PXXP



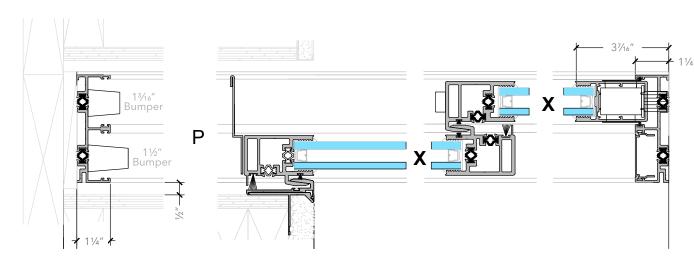
4000T PX Pocket

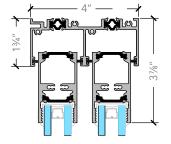


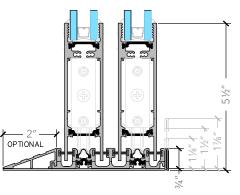


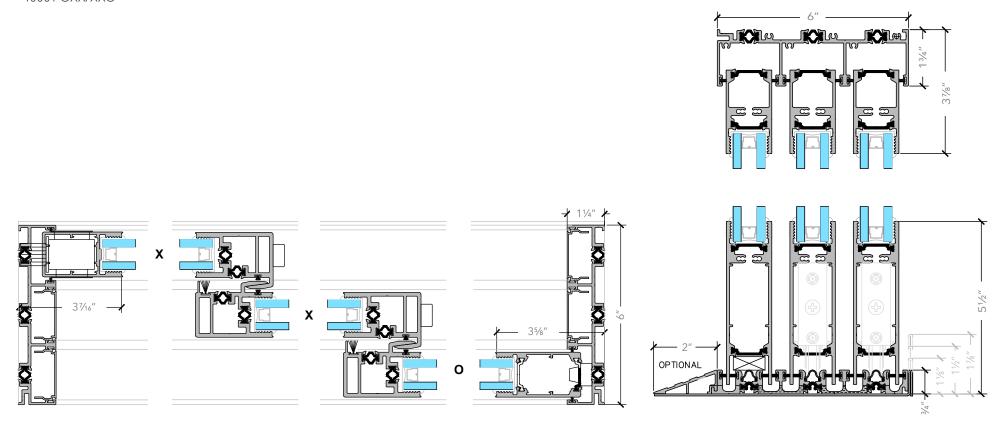


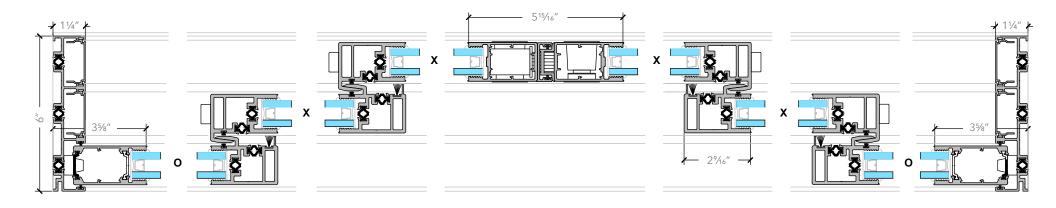
4000T PXX

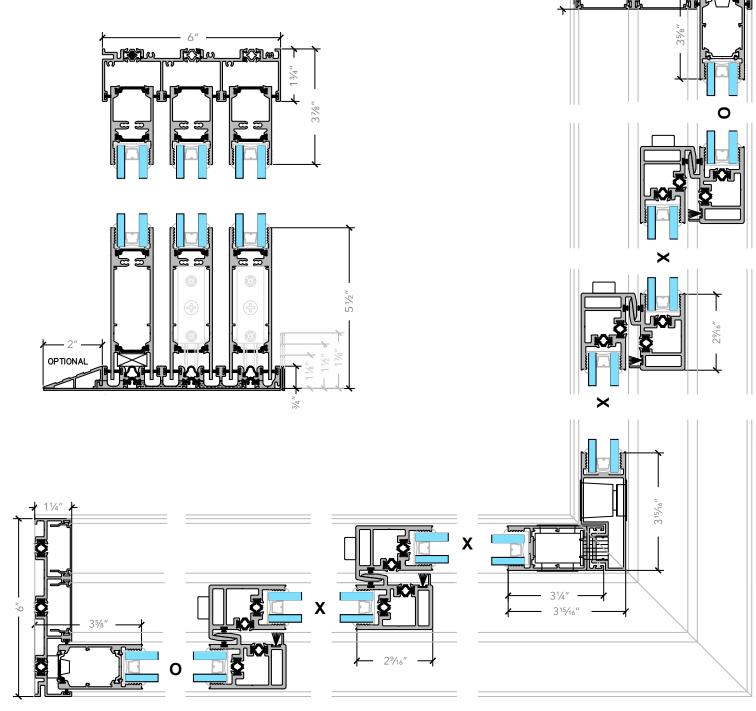












3500T & 4000T Door Hardware Options



Slim Stile Handle (Exterior) Optional Keyed Cylinder

Slim Stile Handle (Interior)

Wire Pull Handle (Interior) Optional Keyed Cylinder Exterior



Slim Stile Handle (Exterior) Optional Keyed Cylinder

Slim Stile Handle (Interior)

Wire Pull Handle (Interior) Optional Keyed Cylinder Exterior 3500T Only



Optional Exterior Keyed Cylinder 3500T or 4000T

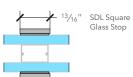


Optional Interior Thumbturn Lock 3500T Only

3" EZ-Glide Stainless Steel Rollers



SDL Muntins







9000T Thin Line Sliding Doors

The 9000T Aluminum Thin Line Sliding Door is designed for large format glass panels with minimal frames and ³/₄" sight lines. Designed, engineered and built in America, these doors address diverse performance challenges while meeting architectural needs and providing contemporary comfort. The system features double point locking that supports a sense of resistance and security.

Product Specifications

Size

Door panel sizes up to 6' wide, 12' tall, with individual glass not to exceed 72 sq. ft. (glass types vary and may restrict door size).

Thermally Broken

Door panels and frames are thermally broken for improved energy performance.

High Performance Glass

1½" dual-glazed, Low-E glass

Frame Depth

2⁷/₁₆" Single Track, 5³/₈" Double Track and 8⁵/₁₆" Triple Track

Hardware

Flush pull integrated into the stile of the lead panel.

Track

The recessed tracks allow for a seamless transition from inside out, paired with flush to finish head and jambs for clean sightlines maximizing any view.

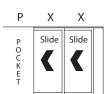
Sill

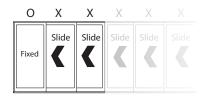
Self-draining sill with optional drain fittings to divert water to the desired location.

Configurations

Available as XX, PXX,OXX and any number of additional X panels.



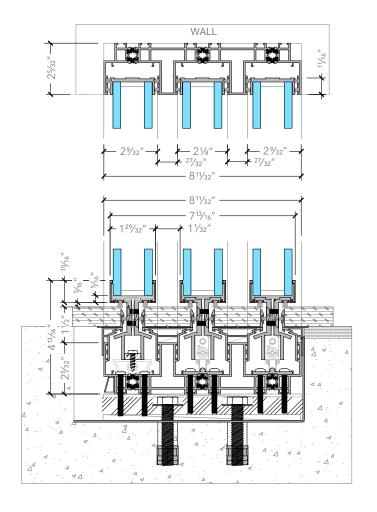


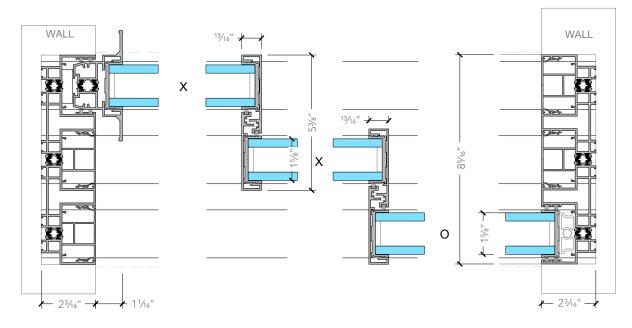












Oasis 10000 Multi-Fold Doors

Thermally broken, high-performance, and energy efficient, the Oasis 10000 Multi-Fold Door is a top-hung system for large openings. Door panels can be folded away to reveal an uninterrupted view when open, yet remain in the same plane when closed. Removing the need for fixed panels or structural posts allows for maximum sunlight and fresh air to enter the room. Designed and engineered as an outswing for maximum weather performance.







Oasis 10000 Specifications

Size

Individual door panels up to 39" wide,10' tall, not to exceed 220 lbs. Overall door system length a maximum of 52' wide,10' tall.

Thermally Broken

Door panels and frames for improved energy performance.

High Performance Glass

1" dual-glazed, Low-E glass, see Technical Specifications for NFRC Chart

Frame Depth

6 1/2"

Hardware

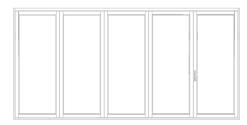
Stainless steel precision bearing top rollers, intermediate pivot hinges.

Twin-Point Lock

Pg 44 | 10000 Multi-Fold Doors

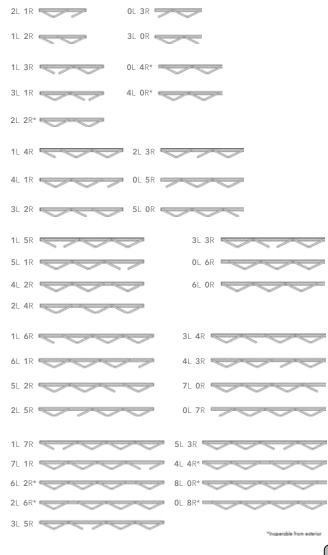
Streamline twin-point locks keep doors secure when closed and provide for easy, one-handed operation; sturdy 2 1/4" thick door profile.

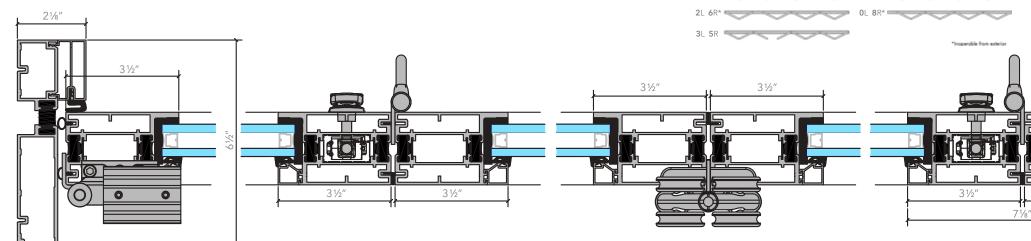
Configurations











Available Hardware

Multipoint Handles



Brushed Nickle Finish



Black Finish

Handles



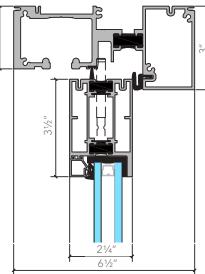
Acacia Handle Standard (Black & Satin)



Aria Handle Optional (Black & Satin)



Aria Twin Bold Lock Handle Standard (Black & Satin)



Door Stops



Magnetic Door Catch for Swing Door (Black & Satin)



Magnetic Door Catch for Folding Panel (Black)





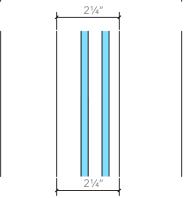
Euro Profile Cylinder Standard (Black & Satin)

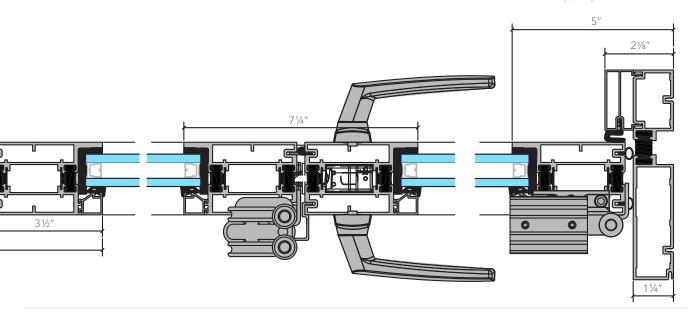


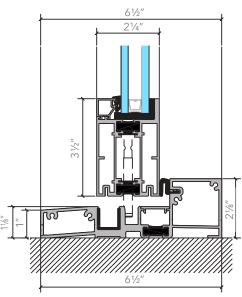
(4-Point) Mortice Deadbolt Lock Standard (Satin)



Euro Profile Half Cylinder Optional (Black & Satin)







Entrada 532 **Pivot Doors**

The Entrada 532 Pivot Door is perfectly balanced to effortlessly pivot open in dramatic fashion. A heavy-duty concealed floor, and header center-hung pivot hardware set, allow for completely functional, large statement doors. The Entrada is available with your choice of sidelites and/or transom.

Product Specifications

Single door panel sizes up to 6' wide, 10' tall

High Performance Glass

1" dual-glazed, Low-E glass

Frame Depth

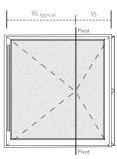
41/2"

Hardware

Center-hung pivot hardware with mortise deadbolt, ladder pull, and roller catches.

Configurations

Available as Inswing or Outswing with Sidelite Options



Additional Options



 $4'' \times \frac{1}{2}''$ Low Profile Sill



Block Frame Jamb Type



Concealed Floor Closer



Bottom Rail Closer (T225 Pivot Only)

Glass Stop & Muntin Options

Use muntins to create interest or fit particular architectural designs. Out Entrada 532 Pivot Door can be ordered with custom grid patterns in either SDL or TDL options. For True Divided Lite details contact your Arcadia Custom Distributor.

Available Hardware



Brushed Stainless or

Matte Black Finish



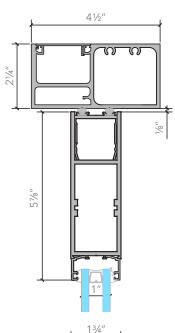


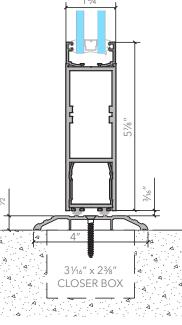
Keved Cylinder



Thumbturn Lock













CV200

Featuring zero sight lines (no visible exterior frame sight line buildup) and excellent functionality, this parallel and projecting window pairs nicely with our narrow ¾" vertical profile 9000T thin line sliding door, as well as an operable window in our TC470 window wall.

Product Specifications

Size

Parallel / Casement sash up to 3' wide, 6' high Awning / Hopper sash up to 6' wide, 3' high Fixed up to 3' wide, 6' high

High Performance Glass

1" dual-glazed, Low-E glass Acoustic STC Option Available

Frame Depth

31/4"

Hardware

Single arm roto crank with butt hinges and multipoint casement lock; push out cam locks with stainless steel 4 bar friction hinges; optional clerestory hardware available.

Configurations

Fixed, Casement, Awning; No project in windows; No inside glazed option.

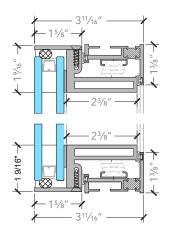
Jamb Types

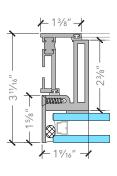
Block Frame or Nail Fin

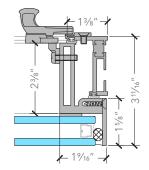


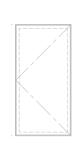


















Colors & Finishes

Stock Finishes

Dark Bronze Anodized AB7 Arcadia Custom Kynar Black Paint



Standard Anodized Clear Anodized AC1



Standard Paint Colors

- 1) Bone White
- 2) Charcoal Gray
- 3) Sift Espresso Smooth
- 4) Statuary Bronze
- 5) Quaker Bronze



Premium Anodize and Custom Paint Colors Are available upon request and require longer lead-times





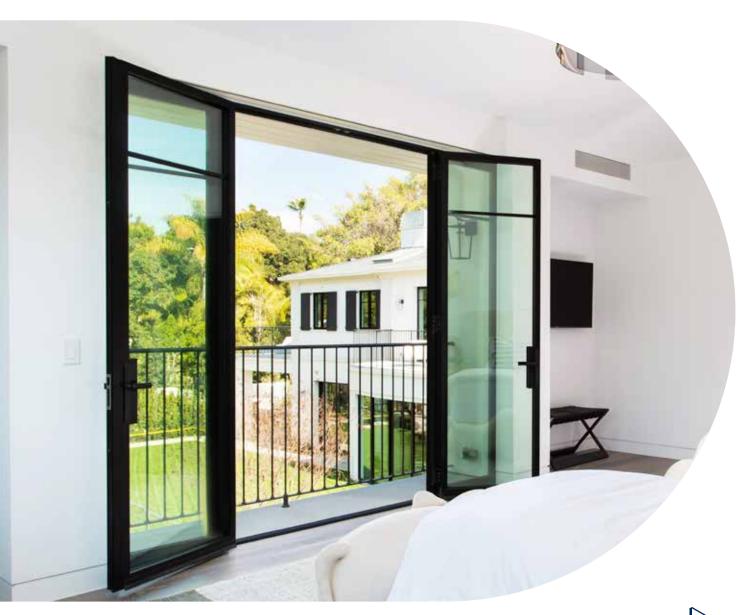












Powerful Architectural Design



